




Engine Mount RH (12.45.12)

Removal

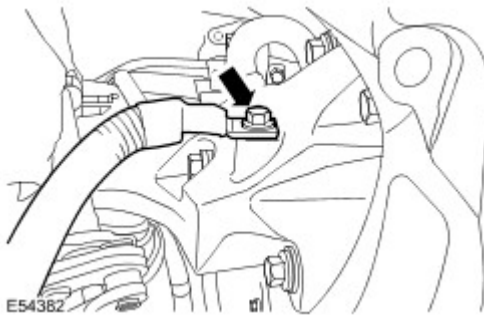
1. Disconnect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)

2.  **WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.**

Raise and support the vehicle.


3. Remove the generator. For additional information, refer to [Generator \(86.10.02\)](#) (Section 414-02)

4. Disconnect the ground cable.
 - ▶ Remove the ground cable retaining bolt.



5. Remove the engine mount bracket.
 - ▶ Remove the nut.



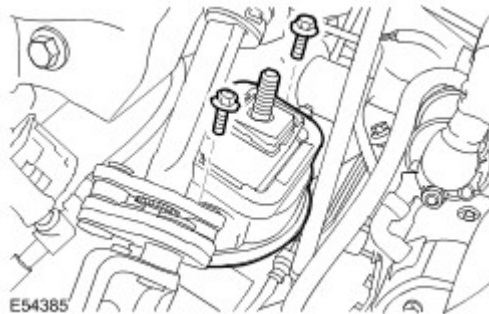
6.  **CAUTION: Protect the engine during this operation.**

Detach the engine mounting bracket.

- ▶ Support the engine.
- ▶ Remove the four retaining bolts.



7. Remove the engine mount.
 - ▶ Remove and discard the two retaining bolts.



Installation

1. Install the engine mount.
 - ▶ Clean the component mating faces.
 - ▶ Install new retaining bolts.
 - ▶ Tighten the two new bolts to 45 Nm (33 lb.ft), then a further 60 degrees.
2. Install the engine mount bracket.
 - ▶ Clean the component mating faces.
 - ▶ Tighten the four retaining bolts to 80 Nm (59 lb.ft).
3. Attach the engine mounting bracket.
 - ▶ Lower the engine onto its mount.
 - ▶ Tighten the nut to 90 Nm (66 lb.ft).
4. Connect the ground cable.
 - ▶ Install the retaining bolt.
5. Install the generator. For additional information, refer to [Generator \(86.10.02\)](#) (Section 414-02)
6. Connect the battery ground cable. For additional information, refer to [Specifications](#) (Section 414-00)